

## Technical Data Sheet

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### SOLTECH<sup>®</sup> 240 SERIES 4+1 POLYURETHANE PANEL DOOR PAINT 400-0041

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<b>Product Description</b>	: Alkid resin based, isocyanate-cured, high hiding and filling powered, hard and flexible finishing panel door paint with silky appearance.
<b>Suggested Uses</b>	: Used as finishing coat or patina substrate in interior panel doors whose surface is prepared with polyurethane primer.
<b>Application Equipments</b>	: Compatible with Airless ve Airmix spray systems.
<b>Color, Appearance</b>	: White, Broken White, Ivory, Cream, Champaigne, Maple, Walnut, Oak, Brown Oak, Brown, Hazel, Cherry, Pear, Birch, Mahogany, Maroon
<b>Solids Content (%)</b>	: 62 ± 2
<b>Density (g/ml)</b>	: 1,25 ± 0,20
<b>Gloss</b>	: 60° 60 GLOSS
<b>Viscosity</b>	: DINCUPS 80 sec. ( at 20 C° )
<b>Mixture Content</b>	: Paint : 100 Hardener : 25 Thinner : 50 – 60
<b>Pot-life</b>	: 6 hours
<b>Dry Time</b>	: Dust free : 15 – 20 min, To touch: 1 hour
<b>Thinner</b>	: Soltech cellulosic or polyurethane thinners.
<b>Storage Conditions</b>	: Recommended to be stored in cool and and dry places with proper ventilation and no direct sunlight exposure. Should be kept away from sources of fire and heat and necessary fire extinguishing measures should be taken.
<b>Consumption (g/m<sup>2</sup>)</b>	: 100 – 120 ( for single coat )
<b>Flash Point</b>	: -18 C°
<b>Package Type</b>	: 16 kg, 4 kg

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