

## **SOLTECH<sup>®</sup> PLUS PANEL DOOR PAINTS 540 SERIES**

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<b>Product Description</b>	: Fading resistant, alkyd resin based, nitrocellulose-cured, high hiding and filling powered, finishing panel door paint with silky appearance.
<b>Suggested Uses</b>	: Used as finishing coat or patina substrate in interior panel doors whose surface is prepared with cellulosic or polyurethane primer.
<b>Application Equipments</b>	: Compatible with Airless and Airmix spray systems.
<b>Color, Appearance</b>	: White, Broken White, Ivory, Cream, Champaigne, Maple, Walnut, Oak, Brown Oak, Brown, Hazel, Cherry, Pear, Birch, Mahogany, Maroon
<b>Solids Content (%)</b>	: 56 ± 2
<b>Density (g/ml)</b>	: 1,17 ± 0,20 ( at 20 C° )
<b>Gloss</b>	: 60° 50 – 55 GLOSS
<b>Viscosity</b>	: DINCUP-6 105 – 115 sec. ( at 20 C° )
<b>Mixture Content</b>	: Varnish : 100 Thinner : 80 – 100
<b>Dry Time</b>	: To touch : 30 min, Assembly dry : 12 hours
<b>Thinner</b>	: Soltech cellulosic thinners.
<b>Storage Conditions</b>	: Recommended to be stored in cool and and dry places with proper ventilation and no direct sunlight exposure. Should be kept away from sources of fire and heat and necessary fire extinguishing measures should be taken.
<b>Consumption (g/m<sup>2</sup>)</b>	: 80 – 100 ( for single coat )
<b>Flash Point</b>	: +4 C°
<b>Package Type</b>	: 15 kg, 3 kg

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